

CIGARETTE SPECIFICATION

LOUISVILLE  
VIRGINIA SLIMS ULTRA LIGHTS 100 REGULAR FTB & 6'S FTB  
BRAND CODE-1600 (STD) /& 1603 (STD)

EFFECTIVE DATE: 04/09/90  
STANDARD PRODUCTION

CIGARETTE LENGTH	:	98.5	MM	FTC TAR	:	6.0	MG/CIG1	5.5	-	6.4
TOBACCO ROD CIRCUM.	:	23.00	MM							
TOBACCO ROD LENGTH	:	67.0	MM							
FILTER LENGTH	:	31.5	MM							
TIPPING LENGTH	:	36.000	MM							
TOTAL R.T.D.	:	4.50	IN. H2O							
DILUTION TARGET	:	57.0	+/-	5.0	%					

TIPPING PAPER : 72MM X 3200M WHT DGL PPT KC236M2 12-065-C LASER PERF.

GLUE ROLLER/  
TIPPING INFORMATION : REFER TO ENGINEERINGS, GLUE ROLLER VARIABLE PARTS CATALOG -  
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE  
--- 24.00 1.50 25.00 8.5 X 18MM

TIPPING ADHESIVE : BULK: AJAX 563-6 PVA 61-001-A  
: AJAX MA 216-2 PVA 62-007-A  
: FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-448-A  
: AJAX 3654-N PVA 61-016-A

STD. FILLER - PACK O.V.: A1100 - 12.80% VA SLIMS ULTRA LIGHTS REGULAR FTB (6'S FTB: 12.80%)  
\*\*NO TROPICAL FOR THE VA SLIMS ULTRA LIGHTS REGULAR BLEND\*\*

CIGARETTE PAPER : 25.50MM X 6500M 50CU/0.6%(K/D110-6/E751) 10-090-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

2057662421

REASON FOR CHANGE : CIGARETTE PAPER PERMEABILITY CHANGED FROM 16NC  
: (50CU/0.6%) PM MATERIAL CODE 10-090-A TO 12NC  
: (50CU/0.6%) PM MATERIAL CODE 10-090-A TO DECREASE  
: TAR DELIVERY. NO WEIGHT CHANGE. OK TO MIX.

PREPARED BY : ALLYSON M. MILBURN PRINTING DATE : 04/09/90  
PREPARATION DATE : 04/09/90 PRINTING TIME : 10:46:41

APPROVED BY: J. M. M. SUPERCEDES SPECIFICATION DATED: 3/19/90